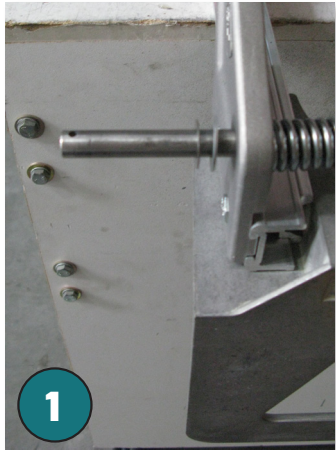
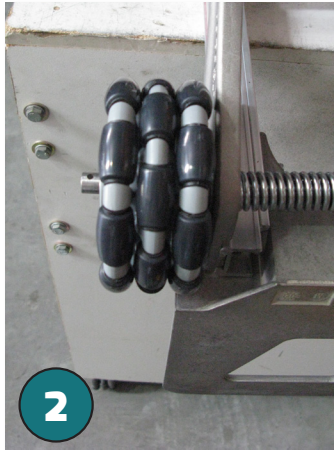


# ROTATRUCK - ROTACASTER REPLACEMENT INSTRUCTIONS



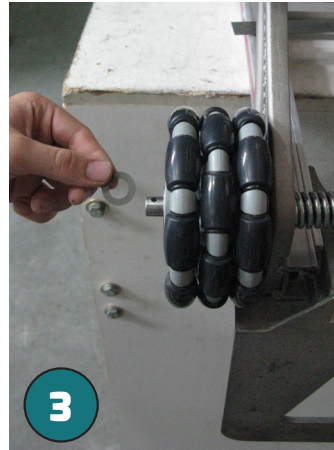
1

Place Rotatruck on a bench to have access to the wheel base. Then slide 1 x thick and 1 x thin washer onto the front stub axle.



2

Slide the Rotacaster Wheel onto the front stub axle.



3

Slide 1 x thin washer on the front stub axle.



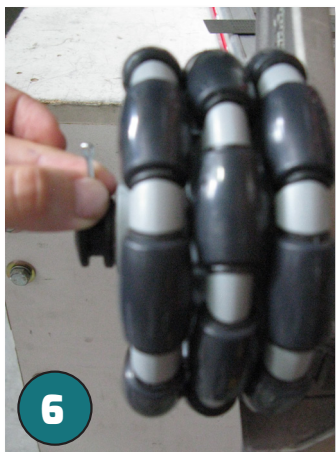
4

Place axle cap on the end of the stub axle.



5

Align the holes in the axle cap with the holes in the axle.



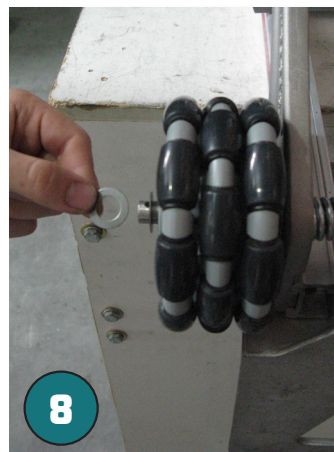
6

Insert 1 x split pin through the holes in the cap and the hole in the axle.



7

Test by moving the wheel from side to side.



8

If it moves more than 2mm, remove the split pin and axle cap and insert another thin washer between wheel and axle cap.



9

Insert the split pin again through the holes in the cap and axle.



10

Bend the split pin legs apart and around the axle cap.